

Chapter 2 Hot Stamping Technology And The Main Equipment

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Fig. 2.21 Sketch map of die cooling pipes. a Layout of uniform cooling pipes. b Layout of non-uniform cooling pipes. c Layout of tools with both cooling pipes and heating pipes - "Chapter 2 Hot Stamping Technology and the Main Equipment 2 . 1 The Hot Stamping Technology of High Strength Steel 2"

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Hot stamping technology is a temperature and time dependent process and consists of several steps: heat treatment and austenitisation by continuous- or batch-type furnaces, transfer from the furnace to the press and the deep drawing dies, hot plastic deformation and quenching in closed cool dies.

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The hot stamping technology (press hardening) is one of the most successful in producing complex components with superior mechanical properties. The hot stamping process can be described by the following steps; punching of dog bone specimen, heating to 950 C in a furnace to austenitization followed by simultaneous forming and quenching in forming tools. In hot stamping, specimen is hot formed ...

EXPERIMENTAL ASSESSMENT OF STAMPING PARAMETERS IN A NON ...

The second part deals with thermal and energy-assisted manufacturing processes, including warm and hot hydrostamping. It also covers high speed forming (electromagnetic, electrohydraulic, and explosive forming). The third part reviews advanced material removal process like advanced grinding, electro-discharge machining, micro milling, and laser machining. It also looks at high speed and hard ...

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Chapter 2: The report provides a detailed study on each actor having a major impact on the global market Hot Foil Stamping Machine, such as company profiles, the latest technological advances of market players, and the product profile of the player currently available in the market, as well as the regions in which they operate mainly.

Hot Foil Stamping Machine 2020 GLOBAL OUTLOOK, RESEARCH ...

The Northampton, Mass.-based company, which offers machine monitoring technology such as uptime tracking, gave a telling webinar in late August, during which Zhang divided the COVID-19 recession into three chapters. The first lasted from mid-January through mid-April, the initial plunge. Outside certain shops with strong ties to sectors like medical equipment, IT infrastructure, and e-commerce ...

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